

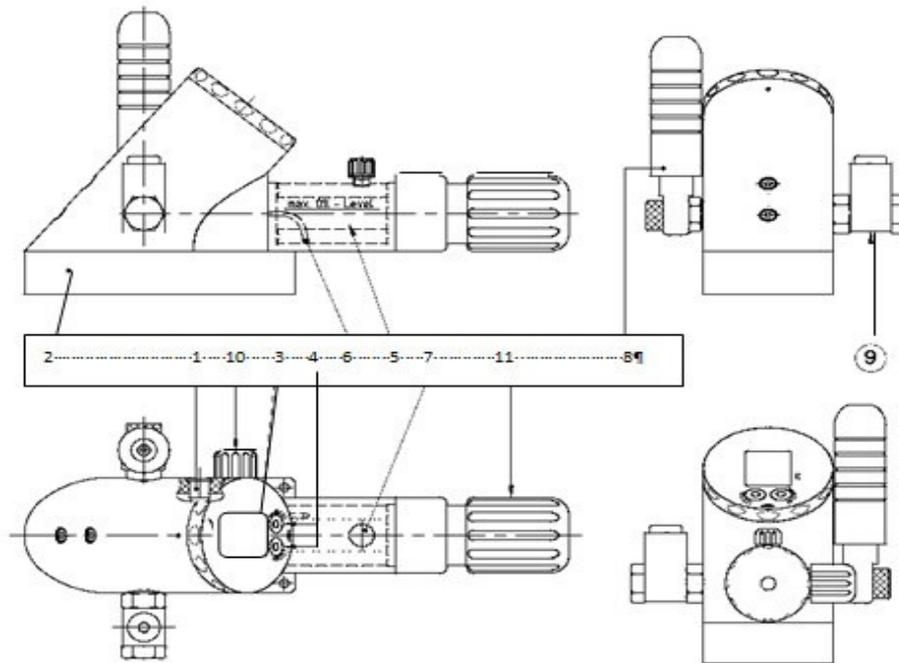
# Operating instruction high pressure calibrator PPS 1210 / L



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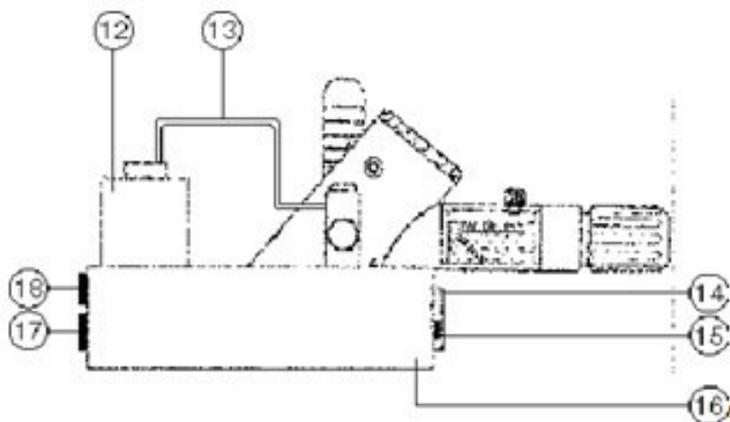
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## Components of High Pressure Calibrator PPS 1110



- 1 PC connection (without function)
- 2 Device base (only PPS1110)
- 3 Display
- 4 SELECT and ENTER buttons
- 5 Oil chamber
- 6 Recirculation pipe
- 7 Screwed sealing plug
- 8 Manual booster pump
- 9 Pressure connection for test object (only PPS1110)
- 10 Drain valve
- 11 Screw compressor

## Additional components of High Pressure Calibrator PPS 1210



- 12 Heatable pressure port
- 13 Pressure pipe
- 14 Temperature controller
- 15 On / Off switch for pressure port heating
- 16 Temperature controller casing
- 17 Electrical connector for test unit adapter
- 18 Power line plug

## Notes on the operating instructions

- The operating instructions are intended for specialist workers and trained personnel.
- Before each stage of work, read the relevant notes and warnings carefully, and keep to the sequence as stated.
- Pay particular attention to the section on "General safety warnings".

If you have any problems or questions, please contact your supplier or consult the company MARIANNE MAYER, ELECTRONISCHE SCHALTUNGEN directly.

### 1. Description of the device

#### General description

The high pressure calibrator enables pressure to be generated by means of the integrated pressure pump, up to 700 bar relative.

The measurement technology incorporated into this device allows accurate measurement and documentation of the characteristic of a test object that is connected to it. The measured pressure progression can be displayed, evaluated and saved with a computer monitoring program (CCS30).

The calibrator is operated with the two function buttons SELECT and ENTER, located directly below the display. The calibrator itself is powered by a 3,0 V battery.

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Also, any distribution to third parties is prohibited for competitive reasons.

## Commissioning

A pressure-resistant connection for the test object is required in order to use the high pressure calibrator. The pressure connection for the test object is already screwed to the pressure distributor of the high pressure calibrator so that it is pressure resistant when it leaves the factory, and it must not be dismantled.

Recommended torque for the test object pressure connection: 30 Nm

### ----- IMPORTANT!

Nothing must adhere to the surface of the test object (no oil, grease, water, etc). Impurities could pass through the adapter to reach the high pressure calibrator and damage it.

#### Overpressure

If the pressure exceeds the measuring range by more than 20%, the measuring cell or the mechanism of the high pressure calibrator may be destroyed

#### Recalibration

The recalibration cycle depends on the conditions of use. Recommended recalibration cycle: 1 year.

## Intended use

The high pressure calibrator may only be used to generate pressure with the type HLP 22 BP hydraulic oil that is supplied with the product. Use of the calibrator with other media will damage it. The operational safety of the device supplied is guaranteed only if it is used as intended. The limit values as stated (see page 9: "Technical data") must never be exceeded.

Before installing the high pressure calibrator, check that it is suitable for your applications

### 2. General safety warnings

The current national regulations on accident prevention and workplacesafety must be followed whenever work is carried out. Internal regulations issued by the operator must be followed, even if they are not mentioned in these instructions.

Never use the high pressure calibrator together with an external pressure source.

Do not remove any connected components (e.g. test objects) when the high pressure calibrator is under pressure. Open the screwed sealing plug before removing parts.

Do use Teflon tape to seal the pressure connection careful. Residues of Teflon tape could penetrate the high- pressure calibrator and damage it.

Only use the adapters and seals that are available as accessories.

Do not store the calibrator under pressure: only store the high pressure calibrator with the drain valve open.

Avoid the action of force of any kind on the high pressure calibrator and its operating controls.

Do not use high pressure calibrators if they are damaged or faulty.

### 3. Operating the calibrator

Operating the high pressure calibrator is described starting on page 6.

#### Connect the test object

You can connect your test object to the high pressure calibrator via the pressure connection (9).

#### Pressure generation

When using the calibrator, the screwed sealing plug (7) must be opened (2 turns), so that overpressure cannot build up in the oil reservoir.

Use the manual booster pump (8) to set the pressure to about 10 bar. You can use the screw compressor (11) to increase or reduce the pressure.

#### Release pressure

1. Open the screw compressor (11) completely
2. Open the drain valve (10)

### IMPORTANT!

Do not open if there is high pressure in the system!

If you can no longer reach the desired pressure, please consult the section on "Maintenance" to find out how to vent the system.

#### Zeroing the device

Open the drain valve (10) to release any pressure that may have built up. If the pressure display does not show zero, perform a zeroing procedure (Set Zero) and then close the drain valve.

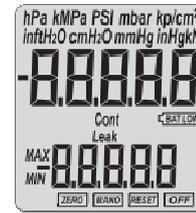
#### Information about the display

If no pressure can be shown on the display, it will show OFL (overflow) or UFL (underflow).

If pressure outside the device's measuring range is applied, the last valid pressure value that was measured will flash on the display (overload warning).

last valid pressure value that was measured will flash on the display (overload warning)

#### Reset



### 4. Description of the functions

#### Menu navigation

If the selected function or unit is not activated by pressing the ENTER button within 5 seconds, the display will return to measuring mode without changing a setting.

| Function                      | Reset | Description   |
|-------------------------------|-------|---|
| Min. / max. display           |       | Shows the peak and trough pressure values measured thus far. (Display is shown with reduced resolution)   |
| Leak measurement              |       | Leak mode is used to determine the pressure change over a defined period, which can be changed. (Leak measurement period, factory setting: 10 minutes)  |
| Zero the display              |       | Permanently sets the applied pressure as the new pressure zero point.   |
| Reset display                 |       | Resets the pressure zero point to the factory setting.  |
| Automatic switch-off function |       | (Cont = Continuous) The device switches off automatically after a defined period (which can be changed), starting from the last time a button was pressed. (Switch-off period, factory setting: 15 minutes) |
| Select units                  |       | mbar, bar, hPa, kPa, MPa, cmH2O, mH2O, inH2O, ftH2O, PSI, kp/cm², mmHg, inHg  |

**SELECT button**

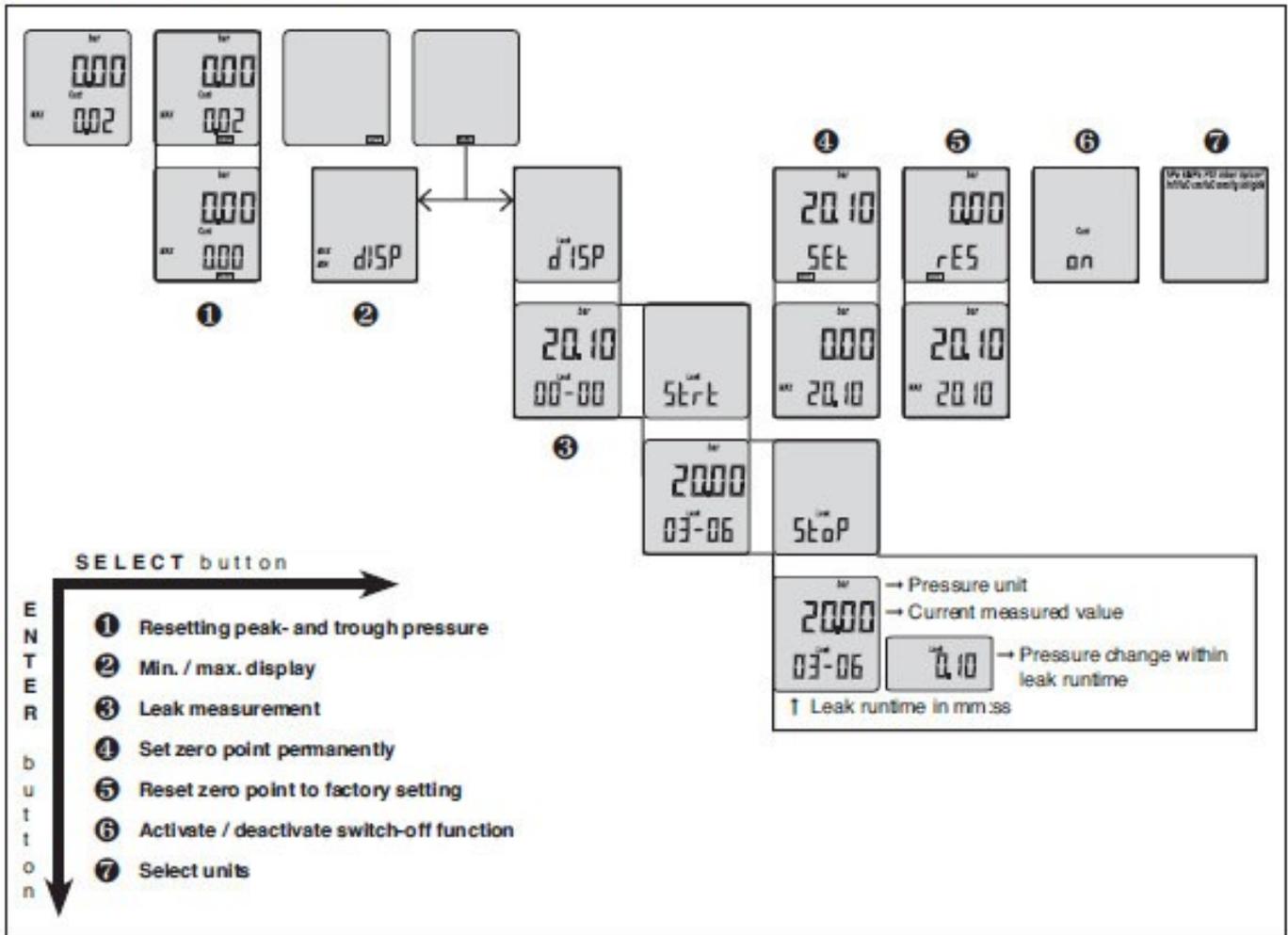
The SELECT button positioned on the front is used to switch the device on, to select a function and to select the various pressure units.



**ENTER button**

The ENTER button positioned on the front is used to activate the selected function or pressure unit on the device. You can also press the ENTER button to switch between the minimum and maximum pressure values measured thus far.

**5. Menu navigation for calibrators**



**6. Commissioning**

**Switch the device on**

Press the SELECT button to switch the device on. Initially, the device shows the pressure range calibrated in the factory (top) and the software version (year / week).

**Switch the device off**

Keep the SELECT button pressed down until the display shows OFF.

Press the ENTER button to execute the shutdown.

→ The settings made previously are retained when you switch the device on and off.

**Display mode**

Display mode is the calibrator's basic mode. The upper part of the display shows the pressure unit and the pressure that is currently measured. The lower part of the display shows the last

function that was used, either the min./max. display or the Leak function.

**Using the functions**

Written descriptions of the individual functions are given below (in addition to the diagram above).

**Selecting functions**

The individual sub-functions are called up from the MANO menu. Keep the SELECT button pressed until MANO is

shown, and press ENTER to activate. You can now use SELECT to choose the function you want, and ENTER to execute the function. Depending on the current setting, the first function to be shown is either min/max disp or LEAK disp.

#### Leak measurement function

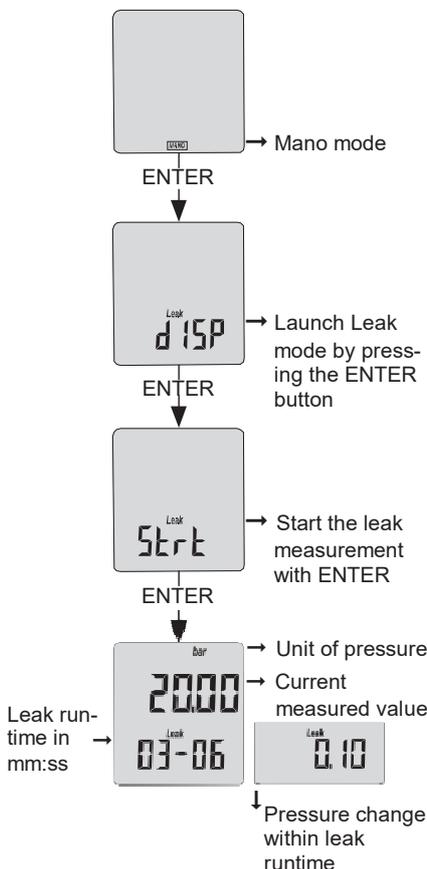
Leak mode is used to determine the pressure change over a defined period, which can be adjusted. The unit to be tested must be connected to the high pressure calibrator on the pressure side.

#### Start leak measurement

Activate the MANO menu. The display shows Leak dISP. Press the ENTER button and then the SELECT button. Press ENTER to confirm Leak Start. The leak measurement starts, and the display alternates between the current leak time and the pressure change measured thus far.

#### Active leak measurement

During leak measurement, the lower part of the display alternates each second between the measurement time that has now elapsed [mm:ss] and the pressure change measured thus far.



#### End leak measurement early

To end a leak measurement early, press the ENTER button and confirm the "Leak Stop" display by pressing ENTER.

#### Leak measurement completed

If the leak measurement time has elapsed or if the measurement was manually ended ahead of time, the display alternates between the elapsed leak measurement time and the measured pressure change.

#### Set leak measurement time

The leak measurement time is preset to 10 minutes in the factory, and it can only be changed with the "Mano Config" software. (→ Software for calibrators)

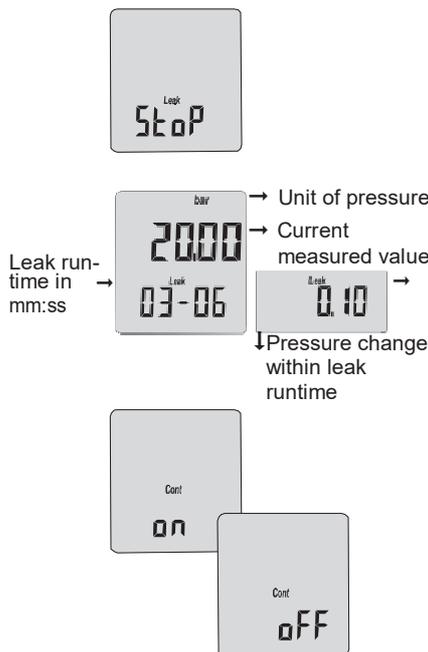
#### MANO / "Continuous" function

Automatic switch-off function (the device switches off automatically 15 minutes after a button was last pressed). Leak measurements are canceled by the automatic switch-off function if the measurement time is more than the switch-off time.

Cont on: Disables the automatic switch-off function

Cont off: Enables the automatic switch-off function

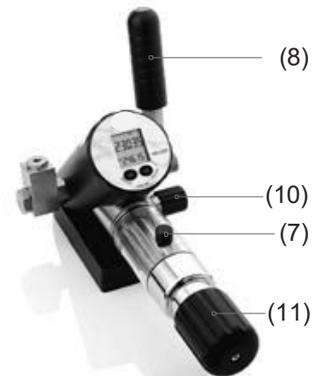
If the "Continuous" function is enabled, Cont flashes on the display.



## 7 Maintenance / disposal

### Venting the pressure system

Release the pressure completely and then open the drain valve (10) and the screwed sealing plug (7). Screw the screw compressor (11) in completely. Pump steadily with the manual booster pump (8) to clear the system of air. When no more bubbles come out of the recirculation pipe (6), close the drain valve (10).



### Changing the oil

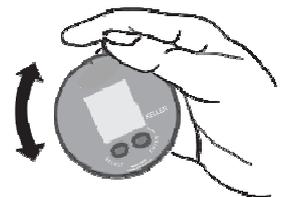
We recommend that you have the company ICS SCHNEIDER, change the oil. The entire system is cleaned at the same time. Only use type HLP 22 BP hydraulic oil.

### Battery

The pressure calibrator is powered by a 3 V button-cell battery (behind the display). If the battery is low, the battery symbol on the display **BAT LOW** lights up.

### Replacing the battery

Please switch the device off. Turn the display section ring beyond the limit stop until it is released from the housing section (turn through about 180°). Open the battery compartment and change the battery (type CR 2430).



Disposal



This product must not be disposed of as normal household waste at the end of its useful lifetime. To prevent possible damage to the environment or to health due to uncontrolled waste disposal, this product must be separated from other waste and recycled correctly in order to ensure sustainable use of the raw materials.

8. Evaluation with the PC

Installation

Before the first opening of the Excel sheet, copy the file "s30c.dll" in die folder C:\WINDOWS\SYSTEM (not SYSTEM32). You require administrator rights in order to be able to do this. If necessary, inform your IT administrator.

Measuring and completing the Excel sheets

Connect the USB output of the calibrator with the PC's USB port.

Under Connections in the Device Manager, look for the number of the USB port of the PC, to which the calibrator is connected.

Enter this value in the cell P-31 at the description "Com-Port-N" in the Excel sheet.

In the next step, the cells E-16, L-9, L-11, L-15, L-17, L-19, L-21 and L-23 are completed. The candidate's 100% bar range is entered in the cell L-11 (printing area).

The cells L-11, L-15, L-23 and P-31 are obligatory fields.

The result of the measurement is evident from the cells G-26, G-27 and G-28. This information relates to the data in cell L-15 (accuracy).

Start the measuring by clicking the button "Measurement 1" in the depressurized state.

The data of the reference sensor in the calibration and the candidate's are read. At the measurement 1, the calibrator's data with the serial number and the date, with the time of the measurement, is also automatically read.

Increase the pressure of the calibrator to about 50% of the final value. Wait until the value stabilizes (evident on the calibrator's display). Click the button "Measurement 2".

Increase the pressure in the calibrator to 100% of the candidate's, but only to a maximum of 700 bars.

Caution: The calibrator can be damaged or destroyed with a pressure of more than 700 bars (+ 10% max).

Save the test protocol under a different name.

The read data is deleted by clicking the "Delete All" button.

| Druckaufnehmer Kalibrierzertifikat Volt   |                             |                           |                               | Von 10/04/01          |                  | 24.01.2018   |  | Marianne Mayer |  |
|---|-----------------------------|---------------------------|-------------------------------|-----------------------|------------------|--|--|----------------|--|
| Messgerät K114:   |                             |                           |                               | Drucksensor:          |                  |  |  |                |  |
| Seriennummer:   |                             |                           |                               | Druckbereich:         |                  | 700 Bar  |  |                |  |
| Druckreferenz:  |                             |                           |                               | Ausgang:              |                  | 10,000 V   |  |                |  |
| Seriennummer:   |                             |                           |                               | Genauigkeit:          |                  | 1,00 %   |  |                |  |
| Prüfer:   |                             |                           |                               | Seriennummer:         |                  |  |  |                |  |
| Datum / Uhrzeit:  |                             |                           |                               | Prozesstemperatur:    |                  | °C   |  |                |  |
|   |                             |                           |                               | Aufwärmphase:         |                  | min  |  |                |  |
|   |                             |                           |                               | Verwendeter Plug:     |                  | mVV  |  |                |  |
|   |                             |                           |                               | Bemerkungen:          |                  |  |  |                |  |
| Solldruck des Prüflings in Bar  | Istdruck des Prüflings in V | Referenzdruck von PPS1200 | Abweichung des Prüflings in % | Bewertung I.O./n.I.O. | Istdruck PPS I O | Abweichung Span: #DIV/0! % <input type="checkbox"/> Spannungsmessung |  |                |  |
| 0,0   |                             |                           | #WERT!                        | #WERT!                | n.I.O.           | <input type="checkbox"/> Strommessung                                |  |                |  |
| 350,0   |                             |                           | #WERT!                        | #WERT!                |                  |  |  |                |  |
| 700,0   |                             |                           | #WERT!                        | #WERT!                |                  |  |  |                |  |
| <p><b>EMV:</b> Bitte setzen Sie den Com-Port an dem das Gerät angeschlossen ist und füllen sie die Angaben aus.</p> <p><b>GRÜN:</b> Eingabedaten in den Grau markierten Flächen</p> <p><b>ROT:</b> markierte Daten werden für Berechnungen benutzt</p> <p>- Druckbereich und Output Signal um das Signal in Druckangaben zu wandeln</p> <p>- Accuracy für die Genauigkeitsgrenzen in dem Diagramm</p> <p>- Referenzdruck normiert auf Solldruck des Prüflings</p> <p>- Istdruck des Prüflings Nullpunkt unterdrückt</p> |                             |                           |                               |                       |                  |  |  |                |  |
|   |                             |                           |                               | Com-Port-Nr:          |                  |  |  |                |  |
|   |                             |                           |                               | Messung 1             |                  |  |  |                |  |
|   |                             |                           |                               | Messung 2             |                  |  |  |                |  |
|   |                             |                           |                               | Messung 3             |                  |  |  |                |  |
|   |                             |                           |                               | Alles löschen         |                  |  |  |                |  |

Image: Excel sheet for the evaluation of the measurement

## Technical data

|  |   |
|--|---|
| Pressure range (FS)                              | 0...700 bar (others on request)   |
| Overpressure                                     | 840 bar (FS+20%)  |
| Resolution of display                            | 1mbar   |
| Accuracy, error band <sup>(1)</sup> (10...40 °C) | < 0,05 %FS  |
| Accuracy, error band <sup>(1)</sup> (0...50 °C)  | < 0,1 %FS   |
| Leak rate*                                       | 700 bar: -2 bar @ 10 min.   |
| Number of digits on display                      | 5 digits  |
| Measurement interval                             | 0,5 seconds   |
| Interface  | USB (RS485 out of function)   |
| Compensated temperature range                    | 0...50 °C   |
| Operating temperature                            | 0...50 °C   |
| Storage temperature                              | -10...60 °C   |
| Air humidity                                     | 5...95% relative humidity   |
| Power supply                                     |   |
| heatable pressure port and sensor                | 115V AC or 230V AC  |
| Display  | Button-cell battery, type CR2430  |
| Battery lifetime                                 | > 2000 h in continuous operation  |
| Hydraulic oil                                    | HLP 22 BP or olive oil  |
| Pressure port                                    | 1/2"20UNF or M18x1,5  |
| Media compatibility                              | Pressure transducer with stainless steel diaphragm  |
| Dimensions (L x W x H)                           | 470 x 170 x 280 mm  |
| Weight   | approx. 7,2kg   |
| Degree of protection                             | IP 54   |
| Selectable pressure units                        | bar, mbar, hPa, kPa, MPa, PSI, kp/cm <sup>2</sup> , cmH <sub>2</sub> O, mH <sub>2</sub> O, inH <sub>2</sub> O, ftH <sub>2</sub> O, mmHg, inHg |

Delivery in a stable aluminium transport case!

<sup>(1)</sup> including accuracy, temperature coefficients, zero point and range tolerance

\* Physical effects caused by a pressure change lead at first to a clear difference in pressure.

Advice: To minimise the influence of these physical effects increase steadily the last 5% of the target pressure and regulate towards the target pressure for the first minutes.

The stated leakage rate is at a thermal balanced condition (when temperature of pressure media and of the environment is equable).

## EG - KONFORMITÄTSERKLÄRUNG

im Sinne der EG - Richtlinien

**Elektromagnetische Verträglichkeit 89/336/EWG  
Niederspannung 73/23/EWG**

Bauart der Maschine

Art/Benennung: Hochdruck-Kalibrator  
Typ; PPS1210 / 1210L-700bar

ist entwickelt, konstruiert und gefertigt in Übereinstimmung mit den oben angeführten EG-Richtlinien.

Folgende harmonisierte Normen sind angewandt:

|                    |   |
|--------------------|---|
| EN 61326-2-3:2006, | Elektrische Mess-, Steuer-, Regel- und Laborgeräte -<br>EMV-Anforderungen                   |
| EN 60204.1,        | Sicherheit von Maschinen, Elektrische Ausrüstung von<br>Maschinen, Allgemeine Anforderungen |

Folgende nationale Normen, Richtlinien und Spezifikationen sind angewandt:

|             |   |
|-------------|---|
| DIN EN 563, | Sicherheit von Maschinen, Temperaturen berührbarer<br>Oberflächen |
|-------------|---|

Eine Technische Dokumentation ist vollständig vorhanden. Die zum Gerät gehörende Betriebsanleitung liegt vor

In der Originalfassung: deutsch  
In der Landessprache des Anwenders: deutsch, englisch, französisch

Datum: 18.12.2012

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